



Mounting Instructions for 18 inch Straight Arm

1. Mount arm to side of ram, flush or just above the bottom of the ram, far enough back so quill handle doesn't interfere with display arm, with ¼ x 20 S.H.C.S. If arm isn't parallel you can adjust the set screws.
2. Mount Stand Off Bracket with ¼ - 20 Hex Head Bolt, Nylock Nut and Flat Washer.
NOTE: C/B for 6 M.M. S.H.C.S. must be down.
3. Mount display to Stand Off Bracket with the M-6 S.H.C.S. supplied with display.

Brackets & Hardware

Code #	Quantity	Size	Description
1	1	¼ x 2 ½	HEX HEAD BOLT
2	1	¼	FLAT WASHER
3	1	¼	NYLOCK NUT
4	4	¼ x 20 x ¾	S.H.C.S.
5	4	¼ x 20 x ¾	S.S.S
6	1	3/8 x 16 x 2 ½	FLAT HEAD SCREW
7	1	3/8	FLAT WASHER
8	1	3/8	NYLOCK NUT
9	1	M6	S.H.C.S. supplied with display
10	1	-	END CAP
11	1	-	CHANNEL MOUNT
12	1	-	STRAIGHT ARM
13	1	-	STAND OFF BRACKET

